SAFETY DATA SHEET

Revolution

Section 1. Identif	fication
GHS product identifier	: Revolution
Product type	: Liquid
Relevant identified uses of Not applicable.	the substance or mixture and uses advised against
Supplier's details	: Dalco Enterprises, Inc. 300 5th Ave. N.W. New Brighton, MN 55112 Phone: 651-604-2966
Emergency telephone number (with hours of operation)	: 1-800-278-6176
Section 2. Hazard	ds identification
OSHA/HCS status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	: Not classified.
	Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 28% There is no toxicity data available for the polymer in this product, which is exempt and categorized in a low concern functional group under the EPA's Toxic Substances Control Act (TSCA).
GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statements	
General	: Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.
Prevention	: Not applicable
Response	: Not applicable
Storage	: Not applicable
Disposal	: Not applicable
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture

Other means of identification

: Mixture

: Not available

CAS number/other identifiers

CAS number

: Not applicable

Ingredient name	%	CAS number
2-(2-butoxyethoxy)ethanol	1 - 5	112-34-5
N-methyl-2-pyrrolidone 2-butoxyethanol	1 - 5 1 - 5	872-50-4 111-76-2
	1 - 5	111-70-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms	effects, acute and delayed
Potential acute health eff	ects
Eye contact	: No known significant effects or critical hazards.
Inhalation	: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/syr</u>	nptoms
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate m	edical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Date of issue/Date of revision	: 11/14/2014. Date of previous issue : No previous validation. Version : 0.01 2/11

Section 4. First aid measures

Specific treatments Protection of first-aiders : No specific treatment.

: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures		
Extinguishing media		
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.	
Unsuitable extinguishing media	: None known.	
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.	
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.	
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.	

Section 6. Accidental release measures

Personal precautions, protect	ve equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	tainment and cleaning up
Small spill	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
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Section 7. Handling and storage

Precautions for safe handling		
Protective measures	÷	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-(2-butoxyethoxy)ethanol	ACGIH TLV (United States, 6/2013).
	TWA: 10 ppm 8 hours. Form: Inhalable
	fraction and vapor
N-methyl-2-pyrrolidone	AIHA WEEL (United States, 10/2011).
	Absorbed through skin.
	TWA: 10 ppm 8 hours.
2-butoxyethanol	ACGIH TLV (United States, 6/2013).
	TWA: 20 ppm 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	Absorbed through skin.
	TWA: 25 ppm 8 hours.
	TWA: 120 mg/m ³ 8 hours.
	NIOSH REL (United States, 4/2013).
	Absorbed through skin.
	TWA: 5 ppm 10 hours.
	TWA: 24 mg/m ³ 10 hours.
	OSHA PEL (United States, 2/2013).
	Absorbed through skin.
	TWA: 50 ppm 8 hours.
	TWA: 240 mg/m ³ 8 hours.

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls		Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

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Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Appearance		
Physical state	: Liquid	
Color	: Light Yellow	
Odor	: Bland	
Odor threshold	: Not available	
рН	: 7.5 to 8.5	
Melting point	: 0°C (32°F)	
Boiling point	: 100°C (212°F)	
Flash point	: Closed cup: >93.334°C (>200°F)	
Evaporation rate	: Not available	
Flammability (solid, gas)	: Not available	
Lower and upper explosive (flammable) limits	: Not available	
Vapor pressure	: <4 kPa (<30 mm Hg) [room temperature]	
Vapor density	: <1 [Air = 1]	
Specific gravity	: 1.04 g/cm ³	
Solubility	: Not available	
Partition coefficient: n- octanol/water	: Not available	
Auto-ignition temperature	: Not available	
Viscosity	: Not available	
VOC content	: 254 g/l	
VOCs are calculated following the requirements under 40 CFR, Part 59, Subpart C for Consumer Products and Subpart D for Architectural Coatings.		

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Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-(2-butoxyethoxy)ethanol	LD50 Dermal	Rabbit	2700 mg/kg	-
	LD50 Oral	Rat	4500 mg/kg	-
N-methyl-2-pyrrolidone	LD50 Dermal	Rabbit	8 g/kg	-
	LD50 Oral	Rat	3914 mg/kg	-
2-butoxyethanol	LC50 Inhalation Gas.	Rat	450 ppm	4 hours
	LD50 Dermal	Rabbit	220 mg/kg	-
	LD50 Oral	Rat	250 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-(2-butoxyethoxy)ethanol	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	20 milligrams	-
N-methyl-2-pyrrolidone	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
2-butoxyethanol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

	Product/ingredient name	OSHA	IARC	NTP				
	2-butoxyethanol	-	3	-				
Dai	te of issue/Date of revision	: 11/14/201	4. Date of	previous issue	: No previous validation.	Version	: 0.01	6/11

Section 11. Toxicological information

Section 11. Toxico	Dogical mormation
Reproductive toxicity Not available.	
Teratogenicity Not available.	
Specific target organ toxici Not available.	<u>ty (single exposure)</u>
<u>Specific target organ toxici</u> Not available.	t <u>y (repeated exposure)</u>
Aspiration hazard Not available.	
Information on the likely routes of exposure	: Not available
Potential acute health effects	<u>S</u>
Eye contact	: No known significant effects or critical hazards.
Inhalation	: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Delayed and immediate effect	cts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available
Potential delayed effects	: Not available
Long term exposure	
Potential immediate effects	: Not available
Potential delayed effects	: Not available
Potential chronic health eff	<u>ects</u>
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Section 11. Toxicological information

Numerical measures of toxicity

<u>Acute toxicity estimates</u>				
Route	ATE value			
Oral Dermal Inhalation (gases)	10633.3 mg/kg 9945.3 mg/kg 25570.3 ppm			

Section 12. Ecological information

<u>Toxicity</u>			
Product/ingredient name	Result	Species	Exposure
2-(2-butoxyethoxy)ethanol N-methyl-2-pyrrolidone 2-butoxyethanol	Acute LC50 1300000 µg/l Fresh water Acute LC50 1.23 ppm Fresh water Acute LC50 832 ppm Fresh water Acute EC50 1000 mg/l Fresh water Acute LC50 800000 µg/l Marine water	Fish - Lepomis macrochirus Daphnia - Daphnia magna Fish - Lepomis macrochirus Daphnia - Daphnia magna Crustaceans - Crangon crangon	96 hours 48 hours 96 hours 48 hours 48 hours
	Acute LC50 1250000 µg/l Marine water	Fish - Menidia beryllina	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-(2-butoxyethoxy)ethanol	1	-	low
N-methyl-2-pyrrolidone	-0.46	-	low
2-butoxyethanol	0.81	-	low

Mobility in soil

Soil/water partition : Not available coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ				
UN number	Not regulated	Not regulated	Not regulated				
UN proper shipping name	-	-	-				
Transport hazard class(es)	-	-	-				
Packing group	-	-	-				
Environmental hazards	No.	No.	No.				
Additional information	-	-	-				

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112 : Listed (b) Hazardous Air **Pollutants (HAPs)** SARA 311/312

Classification : Not applicable

Composition/information on ingredients

Name	%	hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
2-(2-butoxyethoxy)ethanol	1 - 5	Yes.	No.	No.	Yes.	No.
N-methyl-2-pyrrolidone	1 - 5	Yes.		No.	Yes.	No.
2-butoxyethanol	1 - 5	Yes.		No.	Yes.	No.

SARA 313

Product name	CAS number	%
N-methyl-2-pyrrolidone	872-50-4	4.0 3.2 1.3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

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Section 15. Regulatory information

State regulations

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive		Maximum acceptable dosage level
N-methyl-2-pyrrolidone	No.	Yes.	No.	3200 µg/day (inhalation)

International regulations

Canada inventory

: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

<u>History</u>	
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Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.