

Material Safety Data Sheet

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PRODUCT NAME: 3M(TM) Fiberglass Resin, P.N. 5833, 5834

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center

St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 04/23/2008 **Supercedes Date:** Initial Issue

Document Group: 24-8533-2

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

24-8291-7, 24-8620-7

No revision information is available.

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Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3MTM Bondo(r) Fiberglass Resin, P.N. 5833, 5834

MANUFACTURER:

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center

St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 04/14/10 Supercedes Date: 11/17/08

Document Group: 24-8291-7

Product Use:

Intended Use: Automotive

Specific Use: Fiberglass Resin Repair

SECTION 2: INGREDIENTS

| <u>Ingredient</u> | <u>C.A.S. No.</u> | <u>% by Wt</u> |
|-------------------------------|-------------------|----------------|
| UNSATURATED POLYESTER POLYMER | Trade Secret | 40 70 |
| SILICA | 7631-86-9 | 0.5 1.5 |
| STYRENE MONOMER | 100-42-5 | 30 - 60 |

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste

Odor, Color, Grade: Pungent organic odor. Light straw color.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Contains a chemical or chemicals which can cause cancer. May cause target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Prolonged or repeated exposure may cause:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Immunological Effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and /or respiratory reaction, and changes in immune function.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u> <u>C.A.S. No.</u> <u>Class Description</u> <u>Regulation</u>

MATERIAL SAFETY DATA SHEET 3MTM Bondo(r) Fiberglass Resin, P.N. 5833, 5834 04/14/10

STYRENE MONOMER 100-42-5 Grp. 2B: Possible human carc. International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eve Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature No Data Available

Flash Point 80 °F - 82 °F [Test Method: Closed Cup]

Flammable Limits - LEL 1.1 %

Flammable Limits - UEL No Data Available

OSHA Flammability Classification: Class IC Flammable Liquid

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Place in a metal container approved for transportation by appropriate authorities.

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid breathing of vapors, mists or spray. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents. Avoid skin contact.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Do not store containers on their sides. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use in an enclosed process area is recommended. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Use in a well-ventilated area. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA)

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges

. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

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8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

| <u>Ingredient</u> | Authority | Type | <u>Limit</u> | Additional Information |
|-------------------|------------------|--------------------|--------------|-------------------------------|
| SILICA | CMRG | TWA, as respirable | 3 mg/m3 | |
| | | dust | | |
| STYRENE MONOMER | ACGIH | TWA | 20 ppm | |
| STYRENE MONOMER | ACGIH | STEL | 40 ppm | |
| STYRENE MONOMER | OSHA | TWA | 100 ppm | |
| STYRENE MONOMER | OSHA | CEIL | 200 ppm | |

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Paste

Odor, Color, Grade: Pungent organic odor. Light straw color.

General Physical Form: Liquid

Autoignition temperature No Data Available

Flash Point 80 °F - 82 °F [Test Method: Closed Cup]

Flammable Limits - LEL 1.1 %

Flammable Limits - UELNo Data AvailableBoiling point180 °F - 415 °FDensity1.14 g/ml

Vapor Density
No Data Available
Vapor Density
No Data Available
Vapor Pressure
3.45 mmHg

Vapor Pressure

No Data Available

Specific Gravity

1.14 [Ref Std: WATER=1]

Phi No Data Available

pHNo Data AvailableMelting pointNo Data AvailableSolubility In WaterNo Data Available

Solubility in Water Negligible Negligible

Evaporation rate [Details: Slower than ether.]

Volatile Organic Compounds 385.32 g/l [*Test Method:* calculated SCAQMD rule 443.1] [*Details:*

Excluding exempt compounds]

Volatile Organic Compounds 33.8 % weight [*Test Method:* calculated SCAQMD rule 443.1]

[Details: Excluding exempt compounds]

Kow - Oct/Water partition coefNo Data AvailablePercent volatile33.8 % weightPercent volatile42.61 % volume

VOC Less H2O & Exempt Solvents 385.32 g/l [Test Method: calculated SCAQMD rule 443.1]

Viscosity No Data Available

SECTION 10: STABILITY AND REACTIVITY

Dags 5 of 0

MATERIAL SAFETY DATA SHEET 3MTM Bondo(r) Fiberglass Resin, P.N. 5833, 5834 04/14/10

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat

Sparks and/or flames

10.2 Materials to avoid

Strong acids Strong bases Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

SubstanceConditionHydrocarbonsNot SpecifiedCarbon monoxideNot SpecifiedCarbon dioxideNot Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

LB-K100-0116-4, LB-K100-0116-5

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

 Ingredient
 C.A.S. No
 % by Wt

 STYRENE MONOMER
 100-42-5
 30 - 60

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

Section 1: Product name was modified.

Copyright was modified.

Section 8: Eye/face protection information was modified.

Section 8: Skin protection - recommended gloves information was modified.

Section 8: Respiratory protection - recommended respirators information was modified.

Page Heading: Product name was modified.

Section 9: Property description for optional properties was modified.

Section 8: Exposure guidelines ingredient information was modified.

Section 3: Carcinogenicity table was modified.

Section 5: OSHA flammability heading was added.

Section 5: OSHA flammability data was added.

Section 10.1 Conditions to avoid heading was added.

Section 10.2 Materials to avoid heading was added.

Section 6: Environmental procedures information was added.

Section 6: Methods for cleaning up information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

Section 6: Release measures information was deleted.

Section 10: Materials and conditions to avoid physical property was deleted.

Section 8: Exposure guidelines legend was deleted.

Section 8: Exposure guideline note was deleted.

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3M MSDSs are available at www.3M.com

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3MTM Liquid Hardener, P.N. 05836

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center

St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/21/10 **Supercedes Date:** 05/14/09

Document Group: 24-8620-7

Product Use:

Intended Use: Automotive Specific Use: Curing Agent

SECTION 2: INGREDIENTS

| <u>Ingredient</u> | <u>C.A.S. No.</u> | % by Wt |
|---|-------------------|---------|
| DIMETHYL PHTHALATE | 131-11-3 | 30 - 60 |
| METHYL ETHYL KETONE PEROXIDE | 1338-23-4 | 15 - 40 |
| 2,2,4-TRIMETHYL-1,3-PENTANEDIOL DIISOBUTYRATE | 6846-50-0 | 10 - 30 |
| METHYL ETHYL KETONE | 78-93-3 | 1 - 5 |
| HYDROGEN PEROXIDE | 7722-84-1 | 0.5 1.5 |
| WATER | 7732-18-5 | 0.5 1.5 |

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Slight odor. Clear.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause chemical

MATERIAL SAFETY DATA SHEET 3MTM Liquid Hardener, P.N. 05836 01/21/10

eye burns. May cause severe skin irritation. May cause chemical gastrointestinal burns. May cause target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Skin Contact:

Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Dermal Effects: Signs/symptoms may include changes in skin pigmentation and/or coloration.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature No Data Available

Flash Point > 200 °F [Test Method: Closed Cup] [Details: No flash to

boiling point.]

Flammable Limits - LEL No Data Available
Flammable Limits - UEL No Data Available

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Place in a metal container approved for transportation by appropriate authorities.

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors, mists or spray. Avoid skin contact. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of

children. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container tightly closed. Store away from oxidizing agents. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust for cutting, grinding, sanding or machining. Use in a well-ventilated area. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact. Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Nitrile Rubber, Polyethylene/Ethylene Vinyl Alcohol.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Fullface supplied-air respirator, Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

| <u>Authority</u> | Type | <u>Limit</u> <u>Additional Information</u> |
|------------------|--|--|
| ACGIH | TWA | 5 mg/m3 |
| OSHA | TWA | 5 mg/m3 Table Z-1 |
| ACGIH | TWA | 1 ppm Table A3 |
| OSHA | TWA | 1 ppm Table Z-1 |
| ACGIH | TWA | 200 ppm |
| ACGIH | STEL | 300 ppm |
| OSHA | TWA | 200 ppm Table Z-1A |
| OSHA | STEL | 300 ppm Table Z-1A |
| ACGIH | CEIL | 0.2 ppm |
| OSHA | CEIL | 0.7 ppm Table Z-1A |
| | ACGIH OSHA ACGIH OSHA ACGIH ACGIH OSHA OSHA OSHA | ACGIH TWA OSHA TWA ACGIH TWA OSHA TWA ACGIH TWA ACGIH TWA ACGIH STEL OSHA TWA OSHA STEL ACGIH CEIL |

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

MATERIAL SAFETY DATA SHEET 3MTM Liquid Hardener, P.N. 05836 01/21/10

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade: Slight odor. Clear.

General Physical Form: Liquid

Autoignition temperature No Data Available

Flash Point > 200 °F [Test Method: Closed Cup] [Details: No flash to boiling

point.]

Flammable Limits - LEL No Data Available
Flammable Limits - UEL No Data Available

Boiling point 244 °F

Vapor Density No Data Available

Vapor Pressure No Data Available

Specific Gravity 1.128 [Ref Std: WATER=1]

pH No Data Available
Melting point No Data Available
Solubility In Water No Data Available

Solubility in Water Negligible

Evaporation rate No Data Available

Volatile Organic Compounds 902.40 g/l [Test Method: calculated SCAQMD rule 443.1] [Details:

Excluding exempt compounds]

Kow - Oct/Water partition coefNo Data AvailablePercent volatile9.7 % weight

VOC Less H2O & Exempt Solvents 912.71 g/l [Test Method: calculated SCAQMD rule 443.1]

Viscosity No Data Available

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Light, Sparks and/or flames, Temperatures above the boiling point

10.2 Materials to avoid

Strong oxidizing agents, Alkali and alkaline earth metals, Strong acids

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u> <u>Condition</u>

Carbon monoxide During Combustion
Carbon dioxide During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator in the presence of a combustible material. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D035 (Methyl ethyl ketone)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):

LB-K100-0544-4, 60-9800-2290-3

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

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MATERIAL SAFETY DATA SHEET 3MTM Liquid Hardener, P.N. 05836 01/21/10

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient DIMETHYL PHTHALATE

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

The components of this product are listed on the Canadian Domestic Substances List.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 3 Flammability: 1 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 3 Flammability: 1 **Reactivity:** 1 **Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

MATERIAL SAFETY DATA SHEET 3MTM Liquid Hardener, P.N. 05836 01/21/10

Revision Changes:

Copyright was modified.

Section 9: Property description for optional properties was modified.

Section 16: HMIS hazard classification heading was added.

Section 16: HMIS hazard classification for health was added.

Section 16: HMIS hazard classification for flammability was added.

Section 16: HMIS hazard classification for reactivity was added.

Section 16: HMIS hazard classification for protection was added.

Section 16: HMIS explanation was added.

Section 10.1 Conditions to avoid was added.

Section 10.2 Materials to avoid was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

Section 6: Release measures information was deleted.

Section 10: Materials and conditions to avoid physical property was deleted.

Section 15: TSCA section 12[b] text was deleted.

Section 15: TSCA section 12[b] information was deleted.

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